DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D139-1012 REV. D AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D139-1012 REV. 3

REF. TCCA STC: SH16-17 REF. FAA STC: SR03788NY REF. EASA STC: EASA.IM.R.S.10061119 REF. ANAC STC: 2016S05-07

1.0 PURPOSE

The purpose of this DART Service Instruction (DSI) is to provide an alternate installation method for the middle fwd net suspension brackets used on the D139-1012-011 Cargo Net Installation.

This installation method is for customers who, due to variations in aircraft, do not have inserts or have limited access to the unused inserts in their cargo compartment ceilings at this location.

2.0 INSTALLATION

- 2.1.1 With reference to IIN-D139-1012 Rev. D Section 3.3, omit sections 3.3.1 3.3.3. With reference to IIN-D139-1012 Rev D, Figure 3, omit the D5460-1 Angle Bracket, (2) MS35206-268 Screws, (2) AN960JD10L Washers and (2) MS20365-1032A Nuts that attach to the Cargo Compartment ceiling panel.
- 2.1.2 Locate the D5460-3 Channel onto the existing avionics brackets as shown in Figure 1 of this DSI.
- 2.1.3 Trim the D5460-3 Channel so that, when installed, the bottom surface of the lower D5460-1 Angle Bracket lines up to the Cargo Ceiling Liner as shown in Figure 3 of IIN-D139-1012 Rev. D.
- 2.1.4 Install a minimum of (3)X MS20470AD4-(X) Rivets by drilling ϕ 0.129 thru the D5460-3 Channel and Avionics Bracket. Maintain minimum edge distance per AC43.13.
- 2.1.5 Discard the gty (2) extra D5460-1 Angle Brackets.
- 2.1.6 Continue with the remainder of the installation starting at section 3.3.4.

3.0 CONTINUED AIRWORTHINESS

With this modification, the D139-1012-011 Kit should continue to be maintained per ICA-D139-1012 Rev. 3.

4.0 WEIGHT AND BALANCE

There is a negligible weight & balance change associated with this modification.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE:
CERT. NO.:
SH16-17
ISSUE NO.:
1

Α	NEW ISSUE				AJS	17.09.11	
REV.		DESCRIPTION			BY	DATE	
DESIGN		AJS		DART AEROSPACE LTD			
DRAWN		AJS		HAWKESBURY, ONTARIO, CANADA			
CHECKED		WM	DRAWIN			REV. A	
MFG. APPR.		N/A	DSI	9787	\$	SHEET 1 OF 2	
APPROVED		WM	TITLE	ALTERNATE BRACKET		SCALE	
DE APP	PR.	DSC	-	INSTALLATION			
DATE 17.09.11				COPYRIGHT © 2017 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT			

NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

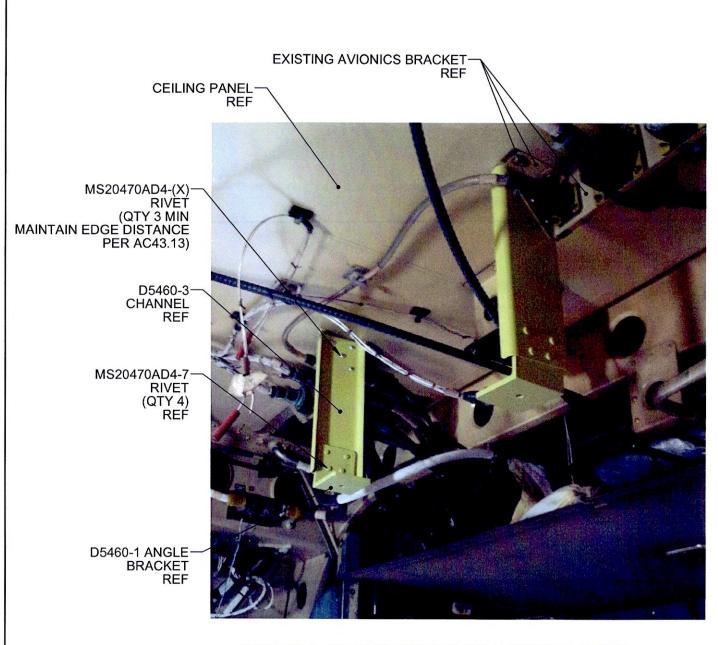


FIGURE 1: ALTERNATE BRACKET INSTALLATION

UP

FWD

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION **BRANCH** DAO # 01-O-01

> PPROVED D. SHEPHERD (DE # 02)

DATE: CERT. NO.: ISSUE NO .:

17.09.11 SH16-17

DESIGN	AJS		
DRAWN	AJS		
CHECKED	WM		
MFG. APPR.	N/A		
APPROVED	WM		
DE APPR.	DS-		
DATE 17.09	9.11 "		
	DRAWN CHECKED MFG. APPR. APPROVED DE APPR.		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

REV. A **DSI 9787** SHEET 2 OF 2

SCALE

NTS

ALTERNATE BRACKET TITLE INSTALLATION

COPYRIGHT © 2017 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.